


File

 AIR RESOURCES BOARD	LIEBHERR MACHINES BULLE SA	EXECUTIVE ORDER U-R-018-0032 New Off-Road Compression-Ignition Engines
--	-----------------------------------	---

Pursuant to the authority vested in the Air Resources Board by Sections 43013, 43018, 43101, 43102, 43104 and 43105 of the Health and Safety Code; and

Pursuant to the authority vested in the undersigned by Sections 39515 and 39516 of the Health and Safety Code and Executive Order G-45-9;

IT IS ORDERED AND RESOLVED: That the following compression-ignition engine and emission control system produced by the manufacturer are certified as described below for use in off-road equipment. Production engines shall be in all material respects the same as those for which certification is granted.

MODEL YEAR	ENGINE FAMILY	DISPLACEMENT (liters)	FUEL TYPE	USEFUL LIFE (hours)
2002	2LHAL9.96ARA	6.6 and 10.0	Diesel	8000
SPECIAL FEATURES & EMISSION CONTROL SYSTEMS			TYPICAL EQUIPMENT APPLICATION	
Direct Diesel Injection, Turbocharger, Charge Air Cooler, Smoke Puff Limiter			Crane, Loader, Dozer, Compressor	

The engine models and codes are attached.

The following are the exhaust certification standards (STD) and certification levels (CERT) for hydrocarbon (HC), oxides of nitrogen (NO_x), or non-methane hydrocarbon plus oxides of nitrogen (NMHC+NO_x), carbon monoxide (CO), and particulate matter (PM) in grams per kilowatt-hour (g/kW-hr), and the opacity-of-smoke certification standards and certification levels in percent (%) during acceleration (Accel), lugging (Lug), and the peak value from either mode (Peak) for this engine family (Title 13, California Code of Regulations, (13 CCR) Section 2423):

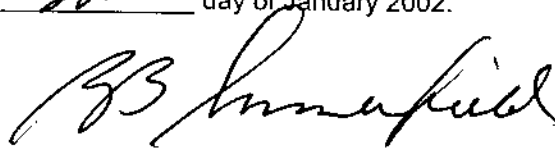
RATED POWER CLASS	EMISSION STANDARD CATEGORY		EXHAUST (g/kW-hr)					OPACITY (%)		
			HC	NO _x	NMHC+NO _x	CO	PM	ACCEL	LUG	PEAK
130 ≤ kW < 225	Tier 1	STD	1.3	9.2	N/A	11.4	0.54	20	15	50
75 ≤ kW < 130	Tier 1	STD	N/A	9.2	N/A	N/A	N/A	20	15	50
		CERT	0.3	8.6	--	0.6	0.08	9	6	30

BE IT FURTHER RESOLVED: That for the listed engine models, the manufacturer has submitted the information and materials to demonstrate certification compliance with 13 CCR Section 2424 (emission control labels), and 13 CCR Sections 2425 and 2426 (emission control system warranty).

Engines certified under this Executive Order must conform to all applicable California emission regulations.

This Executive Order is only granted to the engine family and model-year listed above. Engines in this family that are produced for any other model-year are not covered by this Executive Order.

Executed at El Monte, California on this 22nd day of January 2002.



R. B. Summerfield, Chief
Mobile Source Operations Division

Engine Model Summary Form

U-R-018-0032

ATTACHMENT

Manufacturer: LIEBHERR MACHINES BULLE SA

Engine category: Nonroad CI

EPA Engine Family: 2LHAL9.96ARA

Mfr Family Name: NA

Process Code: New Submission

1. Engine Code	2. Engine Model	3. BHP@RPM (SAE Gross)	4. Fuel Rate: mm/stroke @ peak HP (for diesel only)	5. Fuel Rate: (lbs/hr) @ peak HP (for diesels only)	6. Torque @ RPM (SEA Gross)	7. Fuel Rate: mm/stroke@peak torque	8. Fuel Rate: (lbs/hr)@peak torque	9. Emission Control Device Per SAE J1930
NA	D920T-E	127@1800	191@327	NA	121@150	215@112	NA	SPL FC CAC
NA	D924T-E	124 173@2000	143@173	NA	555@1200	167@555	NA	SPL FC CAC
NA	D924T-E	141 197@2000	162@197	NA	637@1200	192@637	NA	SPL FC CAC
NA	D926T-E	122 244@2000	134@244	NA	859@1200-130	168@859	NA	SPL FC CAC
NA	D926T-E	224 300@2000	167@300	NA	885@1500	168@885	NA	SPL FC CAC
NA	D924T-E	123 165@2000	135@165	NA	522@1300	155@522	NA	SPL FC CAC

X This model is out of production & will not be sold in California

Engine Model Summary Form

U-R-018-0032

Manufacturer: **LIEBHERR MACHINES BULLE SA**
 Engine category: **Nonroad CI**
 EPA Engine Family: **2LHAL9.96ARA**

ATTACHMENT 2 OF 2

Mfr Family Name:

Process Code: **Running Change**

1.Engine Code	2.Engine Model	3.BHP@RPM (SAE Gross)	4.Fuel Rate: mm/stroke @ peak HP (for diesel only)	5.Fuel Rate: (lbs/hr) @ peak HP (for diesels only)	6.Torque @ RPM (SEA Gross)	7.Fuel Rate: mm/stroke@peak torque	8.Fuel Rate: (lbs/hr)@peak torque	9.Emission Control Device Per SAE J1930
NA	D924TI-E	129 173@2000	145@173	NA	664@1000	195@664	NA	DDI, SPL, TC, CAC,
NA	D924TI-E	114 153@2000	128@153	NA	601@1000	176@601	NA	SPL, TC, CAC,
NA	D924TI-E	101 136@2000	115@136	NA	538@1000	156@538	NA	SPL, TC, CAC,